

On Path Selection In Combinational Logic Circuits

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ABSTRACT

In order to ascertain correct operation of digital logic circuits it is necessary to verify correct functional operation as well as correct operation at desired clock rates. To ascertain correct operation at desired clock rates signal propagation delays along a set of selected paths are verified to fall within allowed limits by applying appropriate stimuli. Earlier it was suggested that an appropriate set of paths to test would be the one that includes at least one path, with maximum modeled delay, for each circuit lead or gate input. In this paper, algorithms to select such sets of paths with minimum cardinality are given.

KEYWORDS and PHRASES

Testing, combinational circuits.

1. INTRODUCTION

In order to ascertain correct operation of logic circuits it is necessary to verify correct functional operation as well as correct operation at intended clock rates [1-4]. In order to verify correct operation at desired clock speeds often two approaches are proposed. In order to verify correct operation at desired clock speeds test inputs that propagate signal transitions (0 to 1 and 1 to 0) along selected paths are used. Several methods to select paths to be tested have been investigated [8-13]. Since the cost of deriving "tests" (called delay tests [1-5]) to reliably exercise a path is high [1-5], it is important to select as small a set of to-be-tested paths as possible. Two approaches to generate paths to-be-tested were recently investigated [11,12]. One is to select all paths with "expected propagation delay" greater than or equal to a threshold value T (which is chosen to be a percentage of the maximum expected delay in the circuit under test [11]). This approach is often impractical due to the large number of such to-be-tested paths in logic circuits encountered in practice. The second approach, based on a suggestion in [2], is to select a set of paths, say SP , in the logic circuit such that for each lead l in the given circuit C there is at least one path in SP which exhibits maximum modeled delay among all circuit paths that contain l . We give procedures to select a minimum number of paths to meet this latter objective.

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In Section 2, we develop the terminology to be used in the paper. In addition a formal graph model for the path selection problem is developed. A polynomial time algorithm to find a minimum cardinality path set is developed in Sections 3 through 6. This result is somewhat surprising as our problem is a path covering problem and most other covering problems are known to be NP -complete. In Section 7, we present experimental results.

2. TERMINOLOGY

In this paper we consider the problem of selecting a minimum number of paths from inputs to outputs of *combinational logic circuits* such that each circuit lead (gate input) l is: (i) included in at least one selected path p and (ii) the modeled signal propagation delay along path p is maximum among all paths that contain l . We assume that the combinational logic circuit is constructed of AND, OR, NAND, NOR and NOT gates. Associated with each gate input is a propagation delay for rising (i.e. 0 to 1) and a possibly different delay for falling (i.e. 1 to 0) transition [4].

In order to develop procedures to select a minimum number of paths as defined above, we model the combinational logic circuit as a directed graph. A gate in the logic circuit is represented by a node and a gate input by a directed edge into the node representing the gate. In the graph model there are also nodes representing primary inputs (called source nodes) and circuit outputs (called sink nodes). Details of the graph model are developed below.

A *circuit graph*, (abbreviated to *circuit*) C , is a four tuple (V, E, f_V, f_E) where:

- V = vertex set
- E = edge set
- (V, E) is a directed acyclic graph (dag)
- f_V is a labeling function with domain V and range $\{P, N\}$. $f_V(v) = N$ if the circuit element corresponding to vertex v inverts the input signal transition from rising to falling or from falling to rising. $f_V(v) = P$ if the input signal transition is not inverted. For example, 'and' and 'or' gates do not invert the input signal transition while 'not' and 'nand' gates do.
- f_E is an edge labeling function with domain E and range $R^+ \times R^+$ where R^+ is the set of positive real numbers. $f_E(\langle i, j \rangle) = (d_r, d_f)$ where d_r is the rising delay for edge $\langle i, j \rangle$ and d_f is its falling delay.

An example combinational circuit and its corresponding circuit graph are shown in Figure 1. Let $C = (V, E, f_V, f_E)$ be a

circuit. A vertex $v \in V$ is a source vertex iff its in-degree is 0. It is a sink vertex iff its out-degree is 0. For the example graph of Figure 1, the source vertices are 1 and 2 and the sinks are 7 and 8. Let $L = v_1, v_2, \dots, v_k$ be a directed path in C that begins at a source vertex and ends at a sink vertex. Let S denote the signal type at the source vertex v_1 . S is either a rising signal (R) or a falling signal (F). Let (L, S) be a path, source signal pair. The delay associated with (L, S) is the sum of the delays of the edges on L . In obtaining this sum, the rising delay of an edge is used if the signal through it is rising. The falling delay is used otherwise. As an example, consider the path $L = 1, 3, 4, 6, 8$ in the circuit of Figure 1. The delay for (L, R) is 5 and that for (L, F) is 4.

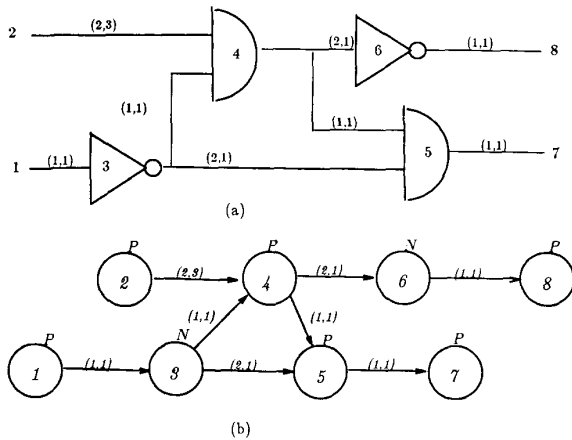


Figure 1: An example circuit.

The pair (L, S) rising (falling) covers the edge $\langle i, j \rangle$ iff

- i) $\langle i, j \rangle$ is an edge of L
 - ii) the signal through $\langle i, j \rangle$ is rising (falling)
 - iii) the delay associated with (L, S) is maximum amongst all path, source signal pairs (L, S) that satisfy i) and ii).
- In the circuit of Figure 1, the pair (L, S) where $L = 1, 3, 5, 7$ and $S = R$ falling covers the edge $\langle 3, 5 \rangle$, whereas the pair (L, S) with $L = 1, 3, 5, 7$ and $S = F$ falling covers the edge $\langle 1, 3 \rangle$ and rising covers the edges $\langle 3, 5 \rangle$ and $\langle 5, 7 \rangle$.

The *circuit cover* problem is to find the minimum number of pairs (L, S) such that each edge of the circuit is rising and falling covered by at least one of these pairs. A minimum cover for the circuit of Figure 1 is (L_1, F) , (L_2, R) , (L_3, R) , (L_3, F) , (L_4, F) , (L_5, R) and (L_6, F) where $L_1 = 1, 3, 4, 5, 7$, $L_2 = 1, 3, 4, 6, 8$, $L_3 = 1, 3, 5, 7$, $L_4 = 2, 4, 5, 7$ and $L_6 = 2, 4, 6, 8$.

3. FIRST SIMPLIFYING TRANSFORMATION

A *network*, N , is a three tuple (U, A, w_A) where:

- a) U = vertex set
- b) A = edge set
- c) (U, A) is a directed acyclic graph
- d) w_A is an edge weighting function with domain A and range R^+ .

The terms source and sink are defined as in the case of

circuits. The weight of a source to sink path L is the sum of the weights of the edges in L . The path L covers the edge $\langle i, j \rangle$ iff:

- i) $\langle i, j \rangle$ is an edge of L
- ii) The weight of L is maximum amongst all paths L that contain edge $\langle i, j \rangle$.

The *network cover* problem is to find the minimum number of paths such that each edge of the network is covered by at least one of these paths. Every circuit cover problem may be transformed into an equivalent network cover problem as below:

Transformation 1

Step1: Replace each vertex $v \in V$ of the circuit (V, E, f_V, f_E) by a pair of vertices v_R and v_F . v_R (v_F) corresponds to the case where the incoming signal is rising (falling).

Step2: Replace each edge $\langle u, v \rangle$ in E with a pair of edges as below:

- (i) if $f_V(u) = P$, then replace $\langle u, v \rangle$ with $\langle u_R, v_R \rangle$ and $\langle u_F, v_F \rangle$.
- (ii) if $f_V(u) = N$, then replace $\langle u, v \rangle$ with $\langle u_R, v_F \rangle$ and $\langle u_F, v_R \rangle$.

Step3: The weight of the edges $\langle u_R, v_R \rangle$ and $\langle u_F, v_R \rangle$ is the rising delay of $\langle u, v \rangle$ and for the edges $\langle u_F, v_F \rangle$ and $\langle u_R, v_F \rangle$ is the falling delay of $\langle u, v \rangle$.

Figure 2 shows the network that results when the above transformation is applied to the circuit of figure 1.

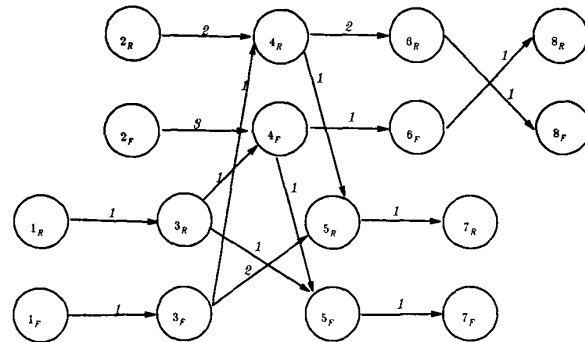


Figure 2: Network corresponding to circuit of Figure 1.

Theorem 1: Let C be a circuit and N the network obtained using the above transformation.

- (a) Every pair (L, S) where L is a source to sink path of C and S is a signal type corresponds to a unique source to sink path in N and vice versa.
- (b) The delay associated with (L, S) equals the weight of the corresponding path in N .
- (c) Every minimum cover of C corresponds to a minimum cover of N and vice versa. The corresponding cover in N is obtained by replacing each (L, S) in the cover for C by its corresponding source to sink path in N .

Proof: Follows directly from the transformation process from C to N . \square

As a result of Theorem 1, we may obtain a minimum cover for C as follows:

1. Construct N using the above transformation
2. Obtain a minimum cover for N
3. Obtain the corresponding (L, S) pairs for this cover.

4. SECOND SIMPLIFYING TRANSFORMATION

Let $G = (W, X)$ be a directed acyclic graph. W is the vertex set and X the edge set. A path L covers the edge $\langle i, j \rangle$ iff $\langle i, j \rangle$ is on the path. The *dag cover* problem is to find the minimum number of source to sink paths such that each edge is covered by at least one path.

In this section, we show how any network cover instance N may be transformed into a dag cover instance G such that the number of paths in the dag cover equals the number of paths in the network cover. Furthermore, the network cover is easily obtained from the dag cover.

The *length* of a path in a network N is the sum of the weights of the edges on the path. We shall use the terms *length* and *weight* interchangeably in this paper. Let $source(j)$ be the set of all paths that begin at a source vertex and end at vertex j ; Let $sink(i)$ be the set of all paths that begin at vertex i and end at a sink vertex. Let $longest(X)$ be the set of longest paths in set X . Note that all paths in $longest(X)$ have the same length. Every edge, $\langle i, j \rangle$ in the network N may be classified as below:

- 1) type yy — $\langle i, j \rangle$ is on a path in $longest(sink(i))$ and $longest(source(j))$
- 2) type ny — $\langle i, j \rangle$ is not on any path in $longest(sink(i))$ but is on a path in $longest(source(j))$
- 3) type yn — $\langle i, j \rangle$ is on a path in $longest(sink(i))$ but not on any path in $longest(source(j))$
- 4) type nn — $\langle i, j \rangle$ is not on any path in $longest(sink(i))$ or $longest(source(j))$.

The edges of the network of Figure 2 are classified in Figure 3.

Observation 1: Let v be any vertex of N that is not a sink. There is at least one edge $\langle v, j \rangle$ of type yy or yn . \square

Observation 2: Let v be any vertex of N that is not a source. There is at least one edge $\langle i, v \rangle$ of type yy or ny . \square

Lemma 1: Let $\langle i, j \rangle$ be a type nn edge of N . $\langle i, j \rangle$ cannot be on a path L that covers a different edge $\langle u, v \rangle$.

Proof: $\langle i, j \rangle$ cannot be on a longest path that includes $\langle u, v \rangle$. To see this, note that if $\langle u, v \rangle$ precedes $\langle i, j \rangle$ in L , then we may replace the tail of L beginning at i by a path in $longest(sink(i))$ to get a path longer than L that includes $\langle u, v \rangle$. If $\langle i, j \rangle$ precedes $\langle u, v \rangle$, then we may replace the prefix of L up to and including edge $\langle i, j \rangle$ by a path in $longest(source(j))$ to get a path longer than L that includes $\langle u, v \rangle$. Hence, L cannot cover $\langle u, v \rangle$. \square

Lemma 2: Let $\langle i, j \rangle$ be a type yn edge of N . A path L that contains $\langle i, j \rangle$ cannot cover any of the edges that follow $\langle i, j \rangle$ on this path.

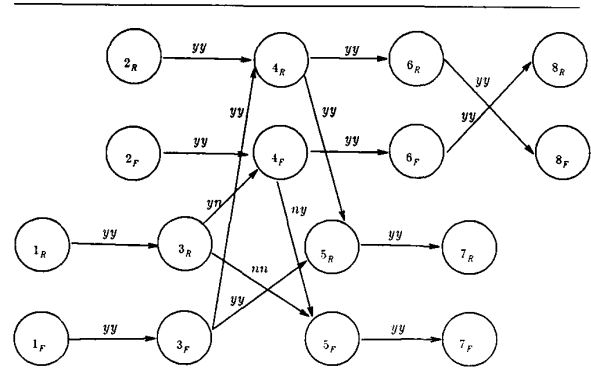


Figure 3: Network of Figure 2 with edges classified.

Proof: Similar to that of Lemma 1. \square

Lemma 3: Let $\langle i, j \rangle$ be a type ny edge of N . A path L that contains $\langle i, j \rangle$ cannot cover any of the edges that precede $\langle i, j \rangle$ on this path.

Proof: Similar to that of Lemma 1. \square

Lemma 4: Let $cover(N)$ be a network cover of N . There is no path L in $cover(N)$ such that L has two or more edges of type nn .

Proof: From Lemma 1, it follows that if there is such an L in $cover(N)$, then L can cover no edge of N . Hence $cover(N) - \{L\}$ is a smaller set of paths that covers all edges of N . So, $cover(N)$ is not a network cover. This contradicts the definition of $cover(N)$. \square

Lemma 5: Let $cover(N)$ be a network cover of N . There is no path L in $cover(N)$ that has a type yn edge that precedes a type ny edge.

Proof: From Lemmas 2 and 3, it follows that such a path would cover no edges. Hence $cover(N) - \{L\}$ would be a smaller path set that covers all edges. \square

Let $M \subseteq cover(N)$ be the (possible empty) subset of paths that contain an edge of type nn . From Lemma 5, it follows that every path $L \in cover(N) - M$ may be written as $L_L L_M L_R$ where L_L is the left part, L_M the middle part, and L_R the right part. L_M contains only yy edges, L_L contains yy and ny edges (the last edge in L_L is of type ny , L_L is empty if L has no ny edge), and L_R contains yy and yn edges (the first edge in L_R is of type yn , L_R is empty if L has no yn edge).

Lemma 6: Let $L = L_L L_M L_R$ as above. L covers exactly those edges in L_M , the last edge in L_L (if L_L is not empty), and the first edge in L_R (if L_R is not empty).

Proof: We need to show that L is a longest path containing any of these edges. Furthermore, L is not a longest path containing the remaining edges. The first of these follows from the edge classification scheme. The second follows from Lemmas 2 and 3. \square

Lemma 7: Every path L that can be written as $L_L L_M L_R$ as above covers exactly those edges identified in Lemma 6.

Proof: Same as for Lemma 6. \square

The preceding Lemmas motivate the following transformation of a network N into a dag G .

Transformation 2

Each edge $\langle i, j \rangle$ of type nn , yn , ny is replaced by a new edge as given in the table of Figure 4.

edge type	new edge	new vertex
nn	$\langle l_{ij}, r_{ij} \rangle$	l_{ij}, r_{ij}
yn	$\langle i, r_{ij} \rangle$	r_{ij}
ny	$\langle l_{ij}, j \rangle$	l_{ij}

Figure 4: Replacement for edge $\langle i, j \rangle$

Figure 5 shows the dag that results when Transformation 2 is applied to the network of Figure 2. Figure 6(a) shows a dag cover. The paths in this dag cover are easily mapped to paths in the original network. These are shown in Figure 6(b). These network paths are close to being a network cover. The paths need to be extended so they begin at a network source and end at a sink.

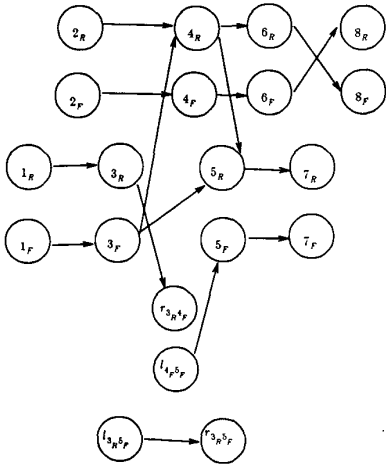


Figure 5: Dag corresponding to network of Figure 2.

dag cover	network path	network cover
$L_1 = l_{3R, 5F}, r_{3R, 5F}$	$L_1 = 3R, 5F$	$L_1 = 1R, 3R, 5F, 7F$
$L_2 = l_{4F, 5F}, r_{4F, 5F}, 7F$	$L_2 = 4F, 5F, 7F$	$L_2 = 2F, 4F, 5F, 7F$
$L_3 = 1R, 3R, r_{3R, 4F}$	$L_3 = 1R, 3R, 4F$	$L_3 = 1R, 3R, 4F, 6F, 8R$
$L_4 = 1F, 3F, 5R, 7R$	$L_4 = 1F, 3F, 5R, 7R$	$L_4 = 1F, 3F, 5R, 7R$
$L_5 = 1F, 3F, 4R, 5R, 7R$	$L_5 = 1F, 3F, 4R, 5R, 7R$	$L_5 = 1F, 3F, 4R, 5R, 7R$
$L_6 = 2F, 4F, 6F, 8R$	$L_6 = 2F, 4F, 6F, 8R$	$L_6 = 2F, 4F, 6F, 8R$
$L_7 = 2R, 4R, 6R, 8F$	$L_7 = 2R, 4R, 6R, 8F$	$L_7 = 2R, 4R, 6R, 8F$

(a)

(b)

(c)

Figure 6: Covers for examples.

Theorem 2: Let N be a network and $G = T2(N)$ be the dag obtained using Transformation 2 on N . Let $cover(N)$ and $cover(G)$, respectively, be a network cover of N and a dag cover of G . Let $|cover(\cdot)|$ denote the number of paths in the

cover. $|cover(N)| = |cover(G)|$.

Proof: (a) $|cover(N)| \geq |cover(G)|$.

To see this, let $N1 \subseteq cover(N)$ be the subset of paths that contain edges of type nn . From Lemma 4, it follows that each path, $L \in N1$ contains exactly one nn edge. From Lemma 1 and the fact that $cover(N)$ is a network cover, it follows that L covers this nn edge. Let $N2$ be the set of nn edges in N . It follows that $|N1| = |N2|$. Let $T2(N2)$ be the edges in G created by using transformation $T2$ on the edges in $N2$ (actually, $T2(N2)$ consists of single edge paths).

Let L be a path in $N3 = cover(N) - N1$. L may be written as $L_L L_M L_R$. Let L' be the subpath of L that consists of the last edge in L_L (if any), all edges in L_M and the first edge (if any) in L_R . From Lemma 6, we know that L covers exactly the edges in L' . Let $N4$ be the set of paths obtained from $N3$ in this manner. Let $T2(N4)$ be the paths of G obtained by applying transformation $T2$ to each path in $N4$. Since each edge of N is represented at least once in $N2 \cup N4$, it follows that each edge of G is covered by the paths in $T2(N2) \cup T2(N4)$. Hence, $|cover(G)| \leq |T2(N2)| + |T2(N4)| = |cover(N)|$.

(b) $|cover(N)| \leq |cover(G)|$.

Let $G1 \subseteq cover(G)$ be the subset of paths that contain $\langle l_{ij}, r_{ij} \rangle$ type edges. From the construction of G , it follows that all paths in $G1$ are single edge paths and that $\langle i, j \rangle$ is an nn edge in N . From Observations 1 and 2, it follows that we can construct a source to sink path of the form $P \langle i, j \rangle Q$ where P contains yy and ny edges only and Q contains only yy and yn edges. From the definition of the edge classification scheme, it follows that every such $P \langle i, j \rangle Q$ path covers edge $\langle i, j \rangle$. Let $G2 = cover(G) - G1$. Let L be a path in $G2$. Replace every occurrence of an l_{ij} (r_{ij}) in this path by $i(j)$. From transformation $T2$, it follows that the resulting path is of the form $L' = [ny, yy, \dots, yy, yn]$ where the ny and yn edges are optional. From Observations 1 and 2, it follows that such a path can be extended to a source to sink path $L'' = PL'Q$ where P (Q) contains only edges of type yy and ny (yy and yn). Hence L'' is in the form $L_L L_M L_R$. From Lemma 7, it follows that L'' covers all edges in L' . In this way, we can obtain from $G2$ a set, $N5$, of paths to cover the yy , yn , ny edges of N . The construction outlined results in $|cover(G)|$ paths that cover all edges in N . Hence $|cover(N)| \leq |cover(G)|$.

(a) and (b) together imply that $|cover(N)| = |cover(G)|$. \square

Theorem 3: Let N , G , and $cover(G)$ be as in Theorem 2. $cover(N)$ can be obtained from $cover(G)$ by extending each path L' in $cover(G)$ to obtain a source to sink path $L'' = PL'Q$ as in the proof of Theorem 2.

Proof: This follows directly from the proof of part (b) of Theorem 2 and the fact that $|cover(N)| = |cover(G)|$. \square

The paths of Figure 6(c) were obtained from those of Figure 6(a) using the construction of Theorem 2 part (b). Since the paths of Figure 6(a) form a dag cover of $G = T2(N)$, it follows that those of Figure 6(c) form a network cover of N .

5. ALGORITHM FOR DAG COVER

A flow network, F , is a directed graph which satisfies the following properties:

- (1) Each edge $\langle i, j \rangle$ has a tuple $\langle L_{ij}, U_{ij} \rangle$ associated with it. L_{ij} is the least flow that must go through the edge and U_{ij} is the maximum flow that can go through the edge.
- (2) There is a unique source vertex s . This is the only vertex with indegree 0.
- (3) There is a unique sink vertex t . This is the only vertex with outdegree 0.

The flow network problem is to find a flow through the network such that the flow x_{ij} through edge $\langle i, j \rangle$ is in the range $[L_{ij}, U_{ij}]$ for every edge $\langle i, j \rangle$ in the network F and the sum of the flows out of the source (this is equal to the flow into the sink) is minimum.

For any dag, G , $cover(G)$ can be found by transforming G into a flow network $F = T3(G)$ and obtaining the minimum flow in F . The transformation $T3$ is described below:

Transformation 3

- step1:** Create two new vertices s and t .
- step2:** Add an edge $\langle s, j \rangle$ from s to every vertex, j , of indegree 0 in G . Let $L_{sj} = 0$, and $U_{sj} = e$ where e is the number of edges in G .
- step3:** Add an edge $\langle i, t \rangle$ from every vertex, i , of outdegree 0 in G to vertex t . Let $L_{it} = 0$, and $U_{it} = e$.
- step4:** Let $L_{ij} = 1$ and $U_{ij} = e$ for all edges in G .

Figure 7 shows $F = T3(G)$ where G is the dag of Figure 5. A minimum flow through F is given by the numbers above each edge. The flow through an edge gives the number of paths in $cover(G)$ that include this edge. The $cover(G)$ that results from the flows of Figure 7 is : $L_1 = 1_{3_R, 5_F}, 1_{3_R, 5_F}$, $L_2 = 1_{4_F, 5_F}, 5_F, 7_F$, $L_3 = 1_{R, 3_R}, 3_R, 4_F$, $L_4 = 1_{F, 3_F}, 5_R, 7_R$.

$L_5 = 1_{F, 3_F}, 4_R, 6_R, 8_F$, $L_6 = 2_{F, 4_F}, 6_F, 8_R$, $L_7 = 2_{R, 4_R}, 5_R, 7_R$.

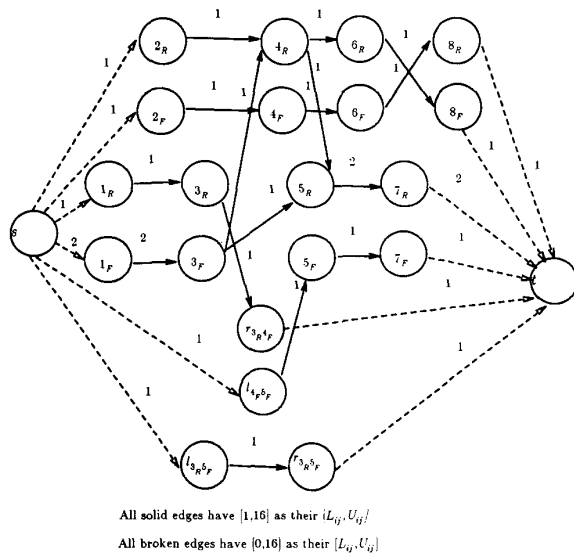


Figure 7: Flow network for dag of Figure 5.

Theorem 4: $|cover(G)| =$ sum of flows out of the source of $F = T3(G)$ in a minimum flow. Furthermore, $cover(G)$ may be obtained from such a flow by letting each edge be on exactly as many covering paths as the flow through the edge.

Proof: Follows directly from the nature of the transformation and the definition of a minimum flow in F . \square

The flow network problem may be solved in $O(m(m+n))$ where n and m are, respectively, the number of vertices and edges in F [7]. The dag cover problem may be solved as below:

- step1:** construct $F = T3(G)$.
- step2:** find a minimum flow in F .
- step3:** construct $cover(G)$ from this flow.

Step 2 dominates the run time as both step 1 and step 3 require time linear in the number of vertices in G and the number of edges in $cover(G)$.

6. EXACT ALGORITHM FOR CIRCUIT COVER

A minimum number of paths covering all edges of C with both rising and falling signals is obtained as follows:

- step1:** Use Transformation 1 to obtain the network $N = T1(C)$.
- step2:** Use Transformation 2 to obtain the dag $G = T2(N)$.
- step3:** Use Transformation 3 to obtain the flow network $F = T3(G)$.
- step4:** Find a minimum flow in F .
- step5:** Obtain $cover(G)$ from this minimum flow.
- step6:** Obtain $cover(N)$ from $cover(G)$.
- step7:** Obtain $cover(C)$ from $cover(N)$.

In actually implementing this algorithm, one could combine $T1$, $T2$, and $T3$ into a single transformation. I.e., F can be obtained directly from C . Furthermore, it is possible to obtain $cover(C)$ directly from the minimum flow of F . All the above steps (except step 4) take time linear in the number of vertices in C and the number of edges in $cover(C)$. Step 4, however, requires $O(m(m+n))$ where n and m are, respectively, the number of vertices and edges in C .

7. EXPERIMENTAL RESULTS

Our algorithm for the circuit cover problem has been implemented in C and run on 10 circuits called ISCAS circuits [6]. The characteristics of these circuits and the run time of our algorithm are provided in Figure 8. The run times are in seconds. The computer used is an Apollo DN3000.

#	circuit	#vertices	#edges	size of optimal cover	run time
1	c432	250	426	402	14.133
2	c499	555	928	808	69.983
3	c880	443	729	729	59.067
4	c1355	587	1064	848	45.767
5	c1908	913	1498	1284	172.083
6	c2670	1426	2076	1871	390.717
7	c3540	1719	2939	2563	584.867
8	c5315	2485	4386	4353	1846.417
9	c6288	2448	4800	3797	1178.017
10	c7552	3719	6144	5431	3127.433

Figure 8: Circuit characteristics and run time.

8. CONCLUSIONS

We have developed a polynomial time algorithm to find a minimum cardinality path set that can be used to verify the correct operation of a digital circuit.

Even though we have assumed that the circuit under consideration is a combinational logic circuit constructed from AND, OR, NAND, NOR and NOT gates, it is clear that circuits containing other types of gates can be accommodated by using an appropriate circuit model for such gates. For example an EOR gate can be replaced by a fan gate equivalent circuit as shown in [14]. Furthermore the proposed algorithms are directly applicable to sequential circuits that employ the so-called scan design [15], since in such circuits it is only necessary to test the combinational circuit embedded between latches.

Two heuristics for the problem studied here are presented in [11,16]. On the ISCAS circuits the heuristic of [16] obtained optimal solutions for all cases while that of [11] obtained an optimal solution for 8 of the 10 circuits. The heuristics have better run time than our exact algorithm but not guarantee minimum cardinality path sets.

9. REFERENCES

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